# Combinatorial Optimization in VLSI Placement and Routing 

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## Outline

Introduction

Placement
General theory
Analytical placement
Multisection
Detailed Placement

## Routing

Problem formulation, general approach
Detailed Routing
Global Routing

## Example



## Example



## Example



## Example



## Example



Example


## VLSI design: overall task

Given a netlist, with primary inputs, registers, primary outputs, complex logic cores, combinational logic, and constraints for placement, routing, and timing, the task is to

- compute an equivalent netlist, where registers and parts of the combinational logic can be replaced if the Boolean function $\Phi:\{0,1\}^{\prime} \rightarrow\{0,1\}^{O}$ representing the netlist does not change. I contains the primary inputs and output pins of registers and cores, and $O$ contains the primary outputs and input pins of registers and cores.
- place the components of this netlist without overlaps on the chip area,
- and route all nets
i.e. find node-disjoint Steiner trees, each connecting the pins of a net, in a given 3-dimensional grid graph.


## Combinatorial optimization in VLSI design automation

- shortest paths
- network design, in particular Steiner trees
- maximum flows, discrete time-cost tradeoff problems
- transportation and minimum cost flows
- multicommodity flows, disjoint paths and trees
- minimum mean cycles, parametric shortest paths
- facility location
- ... and others: minimum spanning trees, knapsack problem, bin packing, traveling salesman problem, Huffman codes, ...
- ... also used: advanced data structures, computational geometry, nonlinear programming, parallelization ...


## Design flow



## Design flow



## Main objectives

- minimize cycle time / meet timing constraints (all signal arrival times within prescribed time intervals)
- minimize power consumption (depending on transistor sizes, length and widths of wires, coupling, leakage)
- minimize cost
(area, number of masks, yield, design effort)


## Main objectives in the design flow

Logic Synthesis
Global Placement
Timing Optimization
minimize area and depth minimize wirelength minimize delay and power

Now, assuming an optimum Steiner tree for each net, all signals must arrive in time.

Clocktree Generation minimize power subject to timing
Detailed Placement minimize changes
Global Routing
Detailed Routing minimize changes

## Moore's law


million transistors on a chip

## The Bonn Tools

- are developped by the Research Institute for Discrete Mathematics at the University of Bonn,
- cover all major areas of layout and timing optimization,
- include libraries for combinatorial optimization, advanced, data structures, computational geometry, etc.,
- have more than one million lines of code in C and $\mathrm{C}++$,
- are used by IBM and its customers for almost 20 years,
- are now also used by Magma Design Automation and its customers,
- have been used for the design of more than 1000 chips,
- including several complete microprocessor series,
- approximately hundred ASICs every year,
- and the most complex chips of major technology companies.


## Some recent chips



## The Bonn group

currently consists of:
Christoph Bartoschek, Florian Berger, Ulrich Brenner, Alexander von Dambrowski, Laura Geisen, Michael Gester, Stephan Held, Günther Hutzl, Fritz Jahns, Johannes Klauser, Alexander Kleff, Bernhard Korte, Immo Krupke, Jens Maßberg, Andreas Menge, Dirk Müller, Karsten Muuss, Christian Panten, Sven Peyer, Dieter Rautenbach, Rüdiger Schmedding, Jan Schneider, Christian Schulte, Matthias Schwamborn, Markus Struzyna, Jens Vygen, Jürgen Werber

Thanks to all of them.
Thanks also to our cooperation partners at IBM and Magma

## Introduction

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Routing

## How to measure interconnect length?

Let $N$ be a finite set of points in the plane. Define net models:

- Steiner( $N$ ) is the length of an optimum rectilinear Steiner tree for $N$.
- $\operatorname{BB}(N):=\max _{p \in N} x(p)-\min _{p \in N} x(p)+\max _{p \in N} y(p)-\min _{p \in N} y(p)$.
- $\operatorname{MST}(N)$ is the length of a minimum spanning tree for $N$, where edge weights are rectilinear distances.
- CLique $(N):=\frac{1}{|N|-1} \sum_{p, p^{\prime} \in N}\left(\left|x(p)-x\left(p^{\prime}\right)\right|+\left|y(p)-y\left(p^{\prime}\right)\right|\right)$.
$-\operatorname{STAR}(N):=\min _{\left(x^{\prime}, y^{\prime}\right) \in \mathbb{R}^{2}} \sum_{p \in N}\left(\left|x(p)-x^{\prime}\right|+\left|y(p)-y^{\prime}\right|\right)$.


## Worst case ratios of various net models

Entry $(r, c)$ is $\sup \frac{c(N)}{r(N)}$ over all point sets $N$ with $|N|=n$.

|  | BB | STEINER | MST | CLIQUE | STAR |
| :---: | :---: | :---: | :---: | :---: | :---: |
| BB | 1 | 1 | 1 | 1 | 1 |
| STEI- NER | $\begin{gathered} \frac{n-1}{\lceil\sqrt{n}\rceil+\left\lceil\frac{n}{\lceil\sqrt{n}\rceil}\right\rceil-2} \\ \frac{[\sqrt{n-2}\rceil}{2}+\frac{3}{4} \\ \hline \end{gathered}$ | 1 | 1 | $\begin{cases}\frac{9}{8} & (n=4) \\ 1 & (n \neq 4)\end{cases}$ | 1 |
| MST | $\begin{gathered} \left\lfloor\frac{\sqrt{2 n-1}+1}{2}\right\rfloor \\ \cdots \\ \frac{\sqrt{n}}{\sqrt{2}}+\frac{3}{2} \end{gathered}$ | $\frac{3}{2}$ | 1 | $\begin{gathered} 1+\Theta\left(\frac{1}{n}\right) \\ \ldots \\ \frac{3}{2} \end{gathered}$ | $\begin{cases}\frac{4}{3} & (n=3) \\ \frac{3}{2} & (n=4) \\ \frac{6}{5} & (n=5) \\ 1 & (n>5)\end{cases}$ |
| CLique | $\frac{\left\lceil\frac{n}{2} \backslash \backslash \frac{n}{2}\right\rfloor}{n-1}$ | $\frac{\left\lceil\frac{n}{2} \backslash \backslash \frac{n}{2}\right\rfloor}{n-1}$ | $\frac{\left\lceil\frac{n}{2}\right]\left[\frac{n}{2}\right\rfloor}{n-1}$ | 1 | 1 |
| STAR | $\left\lfloor\frac{n}{2}\right\rfloor$ | $\left\lfloor\frac{n}{2}\right\rfloor$ | $\left\lfloor\frac{n}{2}\right\rfloor$ | $\frac{n-1}{\left\lceil\frac{1}{2}\right\rceil}$ | 1 |

(Hwang [1976], Brenner and Vygen [2001], Rautenbach [2004])

## Net models in placement

- steiner is best, but $N P$-hard to compute
- all others can be computed in $O(n)$ time (BB, STAR) or in $O(n \log n)$ time (mst, CLIQUE).
- in quadratic placement (see below), CliQUE and STAR are used
- BB is often used as a simple measure. As most nets have few pins, this is not too bad.


## Clique is the best topology-independent net model

Theorem
For $n \geq 2$, a connected graph $G$ with $\{1, \ldots, n\} \subseteq V(G)$,
$c: E(G) \rightarrow \mathbb{R}_{>0}$, and $p:\{1, \ldots, n\} \rightarrow \mathbb{R}^{2}$ let $\mathcal{M}_{(G, c)}(p):=$
$\min \left\{\sum_{e=\{v, w\} \in E(G)} c(e)\|p(v)-p(w)\|_{1} \mid p: V(G) \backslash\{1, \ldots, n\} \rightarrow \mathbb{R}^{2}\right\}$.
Then the ratio of supremum and infimum of
$\left\{\mathcal{M}_{(G, c)}(p) \mid p:\{1, \ldots, n\} \rightarrow \mathbb{R}^{2}, \operatorname{STEINER}(\{p(1), \ldots, p(n)\})=1\right\}$
is minimum for the complete graph $K_{n}$ with unit weights.
(Brenner, Vygen [2001])

## Placement: simplified problem formulation

## Input:

- a rectangular chip area, and a set of rectangular blockages
- a finite set $C$ of (rectangular) cells
- a finite set $P$ of pins, and a partition $\mathcal{N}$ of $P$ into nets
- a weight $w(N)>0$ for each net $N$
- an assignment $\gamma: P \rightarrow C \cup\{\square\}$ of the pins to cells [pins $p$ with $\gamma(p)=\square$ are fixed; we set $x(\square):=y(\square):=0$ ]
- offsets $x(p), y(p) \in \mathbb{R}$ of each pin $p$

Task:
Find a position $(x(c), y(c)) \in \mathbb{R}^{2}$ of each cell $c$ such that

- each cell is contained in the chip area,
- no cell overlaps with another cell or a blockage, and the weighted netlength

$$
\sum_{N \in \mathcal{N}} w(N) \operatorname{BB}(\{(x(\gamma(p))+x(p), y(\gamma(p))+y(p)): p \in N\})
$$

is minimum.

## Why minimize netlength?

- Netlength is a good estimate for power consumption
- Short nets have small delay (net weights for critical nets!)
- Nets have to be packed in routing, and long nets take more resources (but we must also avoid local congestion!)
- Experience shows: a good algorithm for the simplified placement problem can be extended to a good algorithm for real placement problems.
- Bounding box netlentgh is the main measure in benchmarks
- It's simple. But not easy...


## Special case: Quadratic Assignment Problem (QAP)

Instance: A graph $G$. Weights $w: E(G) \rightarrow \mathbb{R}_{+}$. A set $U$ with $|U| \geq|V(G)|$. Distances $d(\{u, v\}) \geq 0$ for all $u, v \in U$. Weights $c: V(G) \times U \rightarrow \mathbb{R}_{+}$.

Task: Find an injective mapping $f: V(G) \rightarrow U$ such that
$\sum_{e=\{x, y\} \in E(G)} w(e) d(\{f(x), f(y)\})+\sum_{x \in V(G), u \in U} c(x, u) d(\{f(x), u\})$
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is minimum.

## Theorem

Unless $P=N P$ there is no constant-factor approximation algorithm for the special case of the Quadratic Assignment Problem where $w(e)=1$ for all $e \in E(G), c$ is identically zero, $U$ is a finite subset of $\mathbb{Z}$ and $d(\{u, v\})=|u-v|$ for all $u, v \in U$.
(Queyranne [1986])

## Proof of non-approximability

- Bin-Packing is strongly NP-hard. More precisely, it is $N P$-hard to decide whether for given $n \in \mathbb{N}$ and $s_{1}, \ldots, s_{4 n}, B \in\left\{1, \ldots, 10^{10} n^{4}\right\}$ there is a mapping $p:\{1, \ldots, 4 n\} \rightarrow\{1, \ldots, n\}$ with $\sum_{i \in p^{-1}(j)} s_{i} \leq B$ for $j=1, \ldots, n$.


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- Define an instance of QAP by $V(G)=\left\{1, \ldots, \sum_{i=1}^{n} s_{i}\right\}$; $E(G):=\left\{\{x, x+1\}: x \in V(G) \backslash\left\{\sum_{j=1}^{j} s_{i}: j=1, \ldots, n\right\}\right\} ;$ $U:=\{(k n+1) B j+z: z=1, \ldots, B, j=1, \ldots, n\}$.


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- If there exists a mapping $p$ as above, there is a placement $f: V(G) \rightarrow U$ defined by $f\left(\sum_{i=1}^{j-1} s_{i}+z\right):=(k n+1) B p(j)+z$ for $j=1, \ldots, 4 n$ and $z=1, \ldots, s_{j}$, such that $\sum_{e=\{x, y\} \in E(G)}|f(x)-f(y)|=|E(G)|$.


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- Otherwise, for any injective mapping $f: V(G) \rightarrow U$ there is an edge $\{x, y\} \in E(G)$ with $|f(x)-f(y)| \geq(k n+1) B+1-\max _{i=1}^{4 n} s_{i} \geq k n B>k|E(G)|$.


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- Hence a $k$-factor approximation algorithm for such instances of QAP can distinguish between these two cases.


## Positive results

There are only few, and these are not very useful.
Special case: Optimum Linear Arrangement Problem Given a graph $G$ with $n:=|V(G)|$, we ask for a bijection $f: V(G) \rightarrow\{1, \ldots, n\}$ minimizing $\sum_{\{x, y\} \in E(G)}|f(x)-f(y)|$.

- Even this problem is NP-hard. (Garey, Johnson [1976])
- There is an $O(\sqrt{\log n} \log \log n)$-factor approximation algorithm. (Charikar, Hajiaghayi, Karloff, Rao [2006])
- However, the problem is not known to be MAXSNP-hard!

Polylogarithmic approximation algorithm also for some two-dimensional problems
(Even, Naor, Rao, Schieber [2000], Even, Guha, Schieber [2003], Vempala [1998])

## Placement approaches in practice

- simulated annealing: start with any placement and try to improve it (mostly used in the 80s)
- min-cut: successive bisection, with simple exchange heuristics (mostly used in the 90s)
- analytical placement: minimize either linear or quadratic netlength estimate, then work towards disjointness (dominant strategy today)

Here we discuss analytical placement only.

## Minimizing weighted netlength

$$
\min \sum_{N \in \mathcal{N}} w(N)\left(X_{N}+Y_{N}\right)
$$

where
$X_{N}:=\max \{x(\gamma(p))+x(p): p \in N\}-\min \{x(\gamma(p))+x(p): p \in N\}$
$Y_{N}:=\max \{y(\gamma(p))+y(p): p \in N\}-\min \{y(\gamma(p))+y(p): p \in N\}$

Net weights $w(N)$ reflect timing criticality (slack, Lagrange multipliers).

## Minimizing weighted netlength

Equivalent formulation:

$$
\min \sum_{N \in \mathcal{N}} w(N)(r(N)-l(N)+t(N)-b(N))
$$

subject to

$$
\begin{array}{ll}
I(N) \leq x(\gamma(p))+x(p) \leq r(N) & (p \in N \in \mathcal{N}) \\
b(N) \leq y(\gamma(p))+y(p) \leq t(N) & (p \in N \in \mathcal{N})
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$$

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b(N) \leq y(\gamma(p))+y(p) \leq t(N) & (p \in N \in \mathcal{N})
\end{array}
$$

This is the dual of a minimum cost flow problem.
(Cabot, Francis and Stary [1970])

## Quadratic placement (QP)

$$
\min \sum_{N \in \mathcal{N}} \frac{w(N)}{|N|-1} \sum_{p, q \in N}\left(X_{p, q}+Y_{p, q}\right)
$$

where

$$
X_{p, q}:=|x(\gamma(p))+x(p)-x(\gamma(q))-x(q)|^{2}
$$

and

$$
Y_{p, q}:=|y(\gamma(p))+y(p)-y(\gamma(q))-y(q)|^{2}
$$

The placement where this minimum is attained is unique if the netlist is connected. It is called quadratic placement.

## Why using quadratic placement?

- QP can be solved very fast (conjugate gradient method)
- Delay along unbuffered wires grows quadratically with length
- QP gives a lot of information on relative positions
- QP is stable:

Theorem
Small netlist changes imply small changes of QP solution. In contrast, min-cut and local search are unstable. (Vygen [2002])

## Minimizing linear versus quadratic netlength


placement with minimum bounding box netlength

quadratic placement

## Global placement by successive partitioning

Remove overlaps by successive quadrisection.


Successively distribute the set $C$ of cells to regions $R$.

## Quadratic placement with an array of regions

$$
\min \sum_{N \in \mathcal{N}} \frac{w(N)}{|N|-1} \sum_{p, q \in N}\left(X_{p, q}+Y_{p, q}\right)
$$

where $X_{p, q}$ is


- $|x(\gamma(p))+x(p)-x(\gamma(q))-x(q)|^{2}$ if $\gamma(p)$ and $\gamma(q)$ are cells assigned to regions in the same column.
- $|x(\gamma(p))+x(p)-b|^{2}+\left|x(\gamma(q))+x(q)-a^{\prime}\right|^{2}$ if $\gamma(p)$ is a cell assigned to a region with $x$-range $[a, b], \gamma(q)$ is a cell assigned to a region with $x$-range $\left[a^{\prime}, b^{\prime}\right]$ and $b \leq a^{\prime}$.
- $|x(\gamma(p))+x(p)-v|^{2}$ if $\gamma(p)$ is a cell assigned to a region with $x$-range $[a, b], q$ is fixed, and $v=\max \{a, \min \{b, x(q)\}\}$.
- 0 if $p$ and $q$ are both fixed.
$Y_{p, q}$ is defined analogously, but with respect to $y$-coordinates, and with rows playing the role of columns.
(Vygen [1997])


## Replace large cliques by stars

The running time of the conjugate gradient method depends on

- the condition of the matrix (we apply incomplete Cholesky preconditioning)
- the number of variables (cells) and
- the number of connected pin pairs

Therefore, one should replace large cliques, i.e. sets of pins belonging to the same net and to cells in the same column (row) by a stars: introduce a new variable (representing the center of the star) and connect it to each of the pins.

With appropriate weights, this does not change the result.

## A single partitioning step

Let $C$ be a set of cells, each with a size, and $R$ a set of (sub)regions, each with a capacity.

Task: Find an assignment $f: C \rightarrow R$ meeting the capacity constraints

$$
\sum_{c \in C: f(c)=r} \operatorname{size}(c) \leq \operatorname{cap}(r) \text { for all } r \in R
$$

such that the total movement

$$
\sum_{c \in C} d(c, f(c))
$$

is minimum.
Here $d$ denotes, e.g., the $\ell_{1}$-distance.

## But partitioning is hard

Even the problem to decide whether a feasible assignment exists is $N P$-hard (it contains the Partition problem).

For the same reason it is $N P$-hard to decide whether a feasible placement exists.

However, for global placement this is only of theoretical interest.

## Fractional relaxation: Hitchcock (transportation) problem

Find $g: C \times R \rightarrow \mathbb{R}_{+}$
with

$$
\sum_{r \in R} g(c, r)=\operatorname{size}(c) \text { for all } c \in C
$$

and

$$
\sum_{c \in C} g(c, r) \leq \operatorname{cap}(r) \text { for all } r \in R
$$

such that

$$
\sum_{c \in C} \sum_{r \in R} g(c, r) d(c, r)
$$

is minimum.
Note: $|R| \ll|C|$.

## Solving the fractional relaxation is sufficient

Proposition
From any optimum solution to the fractional relaxation we can obtain another one in $O\left(|C \| R|^{2}\right)$ time that is integral up to $|R|-1$ cells.

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Proof.
Define $V(G):=R$ and $E(G):=\left\{\left\{r, r^{\prime}\right\}: c \in C, g(c, r)>\right.$ $0, g\left(c, r^{\prime}\right)>0, g\left(c, r^{\prime \prime}\right)=0$ for $\left.r^{\prime \prime} \in\left\{1, \ldots, \max \left\{r, r^{\prime}\right\}\right\} \backslash\left\{r, r^{\prime}\right\}\right\}$.

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While $G$ contains a cycle, consider $g^{\prime}$ and $g^{\prime \prime}$ that result from $g$ by moving the same amount of flow around the cycle in each direction.

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While $G$ contains a cycle, consider $g^{\prime}$ and $g^{\prime \prime}$ that result from $g$ by moving the same amount of flow around the cycle in each direction.
Both $g^{\prime}$ and $g^{\prime \prime}$ must be optimum solutions.
The number of cell fractions decreases. Iterate.
(Vygen [1996,2005])

## Special case: quadrisection

Theorem
If $R$ consists of the four quadrants and $d$ is the weighted $\ell_{1}$-distance, then

- there is an optimal solution to the fractional relaxation that corresponds to an American map:

- such a solution can be found efficiently in $O(n)$ time.
(Vygen [1996, 2005])


## Quadrisection based on quadratic placement



## General case: Hitchcock Problem

Let $G$ be the digraph with $V(G):=C \dot{\cup} R$ and $E(G):=C \times R$. Let $b(c):=\operatorname{size}(c)$ for $c \in C$ and $b(r):=-\operatorname{cap}(r)$ for $r \in R$. Let $\operatorname{cost}((c, r)):=\frac{d((c, r))}{\operatorname{size}(c)}(c \in C, r \in R)$


Task: Find an uncapacitated $b$-flow in $G$ of minimum cost.

## Algorithms for the Hitchcock problem

Let $n:=|C|$ and $k:=|R|$. We assume $n \geq k$.

- $O(n \log n(n \log n+k n)):$ general transshipment algorithm (Orlin [1993])
- $O(n f(k))$ with exponential functions $f$, inefficient already for very small $k$ : Dyer [1984], Zemel [1984], Tokuyama, Nakano [1991], Meggido, Tamir [1993], Matsui [1993]
- $O\left(n k^{2} \log ^{2} n\right)$ Tokuyama, Nakano [1992, 1995]
- New algorithm: $O\left(n k^{2}(\log n+k \log k)\right)$ : Brenner [2005]


## Residual graph

Given $f: E(G) \rightarrow \mathbb{R}_{+}$, we define the residual graph $G_{f}$ as follows.

- $V\left(G_{f}\right):=V(G) \cup\{t\}$.
- $E\left(G_{f}\right)$ contains all arcs $e \in E(G)$, with $u_{f}(e):=\infty$.
- For each arc $(c, r) \in E(G)$ with $f((c, r))>0, E\left(G_{f}\right)$ contains the backward $\operatorname{arc}(r, c)$ with $u_{f}((r, c)):=f((c, r))$.
- For each $r \in R$ with $f\left(\delta^{-}(r)\right)+b(r)<0, E\left(G_{f}\right)$ contains the $\operatorname{arc}(r, t)$ with $u_{f}((r, t)):=-b(r)-f\left(\delta^{-}(r)\right)$.


## Successive shortest path algorithm

Input: An instance ( $G, b$, cost) of the Нitchcock Problem.
Output: A minimum cost b-flow $f$ in $G$.
(1) $f(e):=0$ for $e \in E(G)$.
(2) Let $C=\left\{c_{1}, \ldots, c_{n}\right\}$.
(3) For $i:=1$ to $n$ :

While $f\left(\delta^{+}\left(c_{i}\right)\right)<b\left(c_{i}\right)$ :
Find a shortest $c_{i}-t$-path $P$ in $G_{f}$.
$\gamma:=\min \left\{\min _{e \in E(P)} u_{f}(e), b\left(c_{i}\right)-f\left(\delta^{+}\left(c_{i}\right)\right)\right\}$.
Augment $f$ along $P$ by $\gamma$.

Idea: Replace each phase (iteration of the outer loop) by one min-cost flow computation in a graph whose size depends on $k$ only.

## Lemma on almost integral solutions

Definition: Let $f$ be a solution of the Hitchcock Problem.
For $c \in C$ let $\tau_{f}(c):=|\{r \in R: f((c, r))>0\}|$.
Let $F_{f}:=\left\{c \in C: \tau_{f}(c)>1\right\}$.

Lemma
Given an instance ( $G, b, u$, cost) of the Hitchcock Problem, an optimum solution $f$, and the set $F_{f}$, we can transform $f$ in $O\left(k \cdot \sum_{c \in F_{f}} \tau_{f}(c)\right)$ time into an optimum solution $g$ such that:

- $\left|F_{g}\right| \leq k-1$, and
- $\sum_{c \in F_{g}} \tau_{g}(c) \leq 2 k-2$.


## General strategy

- Sort the cells such that $\operatorname{size}\left(c_{1}\right) \geq \operatorname{size}\left(c_{2}\right) \geq \cdots \geq \operatorname{size}\left(c_{n}\right)$.
- We will show: In each phase we have to change the flow only on $O\left(k^{2}\right)$ arcs.


## Notation

- Let $f_{i-1}$ be the flow at the beginning of phase $i$.
- For $r \in R$ let $M_{r}^{i}:=\left\{c \in C: f_{i-1}((c, r))=\operatorname{size}(c)\right\}$.
- If $M_{r}^{i} \neq \emptyset$ for $r \in R$, then choose for each $q \in R \backslash\{r\}$ an arbitrary $c_{r, q}^{i} \in M_{r}^{i}$ with

$$
\begin{aligned}
& \operatorname{cost}\left(\left(c_{r, q}^{i}, q\right)\right)-\operatorname{cost}\left(\left(c_{r, q}^{i}, r\right)\right)= \\
& \quad \min \left\{\operatorname{cost}\left(\left(c^{\prime}, q\right)\right)-\operatorname{cost}\left(\left(c^{\prime}, r\right)\right): c^{\prime} \in M_{r}^{i}\right\}
\end{aligned}
$$

## The subgraph $G_{i}$

$$
\begin{aligned}
V\left(G_{i}\right):= & R \cup\{t\} \\
& \cup\left\{c_{i}\right\} \cup F_{f_{i-1}} \\
& \cup\left\{c_{r, q}^{i}: r, q \in R, r \neq q, M_{r}^{i} \neq \emptyset\right\}
\end{aligned}
$$

$$
E\left(G_{i}\right):=(R \times\{t\})
$$

$$
\begin{aligned}
& \cup\left(\left\{c_{i}\right\} \times R\right) \\
& \cup\left(F_{f_{i-1}} \times R\right) \\
& \cup\left\{\left(c_{r, q}^{i}, r\right): r, q \in R, M_{r}^{i} \neq \emptyset\right\} \\
& \cup\left\{\left(c_{r, q}^{i}, q\right): r, q \in R, M_{r}^{i} \neq \emptyset\right\}
\end{aligned}
$$

$\Rightarrow G_{i}$ has $O\left(k^{2}\right)$ vertices and $O\left(k^{2}\right)$ arcs.

## Main lemma

In phase $i$ we can choose augmenting paths such that there are no two subsequent arcs $(r, c),(c, q)$ with $c \in C \backslash\left(F_{f_{i-1}} \cup\left\{c_{r, q}^{i}, c_{q, r}^{i}\right\}\right)$.

## Main lemma

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Proof (Sketch).
Consider a sequence of shortest augmenting paths in $G_{f_{i-1}}$. Consider the first path that contains arcs $(r, c),(c, q)$ with $c \in C \backslash\left(F_{f_{i-1}} \cup\left\{c_{r, q}^{i}, c_{q, r}^{i}\right\}\right)$.

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Then $c \in M_{p}^{i}$ for some $p \in R$.

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Then $c \in M_{p}^{i}$ for some $p \in R$.
Case 1: $p=r$. Replace $c$ by $c_{r, q}^{i}$ in the augmenting path.


## cost of new subpath

$$
\begin{aligned}
& =\operatorname{cost}\left(\left(c_{r, q}^{i}, q\right)-\operatorname{cost}\left(\left(c_{r, q}^{i}, r\right)\right)\right. \\
& \leq \operatorname{cost}((c, q))-\operatorname{cost}((c, r)) \\
& =\operatorname{cost} \text { of old subpath }
\end{aligned}
$$

## Main lemma

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Then $c \in M_{p}^{i}$ for some $p \in R$.
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& \leq \operatorname{cost}((c, q))-\operatorname{cost}((c, r)) \\
& =\operatorname{cost} \text { of old subpath }
\end{aligned}
$$

Case 2: $p \neq r$. Replace $(c, q)$ by $\left(c, p, c_{p, q}^{i}, q\right)$ in the augmenting path.

## Main proof (sketch)

- After phase $i$, we adjust the flow $f_{i}$ such that $\left|F_{f_{i}}\right| \leq k-1$ and $\sum_{c \in F_{f_{i}}} \tau_{f_{i}}(c) \leq 2 k-2$.
- Two more modifications:
- Replace each $c_{r, q}^{i}$ (with its two incident arcs) by one uncapacitated arc from $r$ to $q$. $\Rightarrow$ Only $O(k)$ vertices remain.
- Only $O(k)$ arcs (entering the elements of $F_{f_{i-1}}$ ) have finite capacity. Replace each of them equivalently by two uncapacitated arcs. $\Rightarrow$ All arcs are uncapacitated.
- Thus, if $G_{i}$ is given, a phase can be computed in $O\left(k \log k\left(k^{2}+k \log k\right)\right)=O\left(k^{3} \log k\right)$ time $($ Orlin[1993] $)$
- By storing the sets $M_{r}^{i}$ in heaps, $G_{i}$ can be computed from $G_{i-1}$ in $O\left(k^{2} \log n\right)$ time.
- In each phase: $O\left(k^{2}\right)$ insert and remove operations suffice.
- Time to adjust the flow after a phase: $O\left(k^{3}\right)$.
- Total running time: $O\left(n k^{2}(\log n+k \log k)\right)$.


## Multisection example



## QP and quadrisection in BonnPlace



Level 0


Level 3


Level 1


Level 4


Level 2


Level 5

## Further major components of BonnPlace global placement

- Repartitioning
- Congestion-driven placement
- Macro placement


## Repartitioning


for all $2 \times 2$ subarrays of regions do:

- free QP
- quadrisection
- QP w.r.t. new assignment
- check if new solution is better


## Congestion-driven placement



## Macro placement



## Detailed placement

After global placement we have an optimized but illegal placement.


We want to legalize it without changing it too much.

## The legalization problem

## Input:

- a rectangular chip area
- a set of rectangular blockages
- a set $C$ of rectangular cells with unit height
- a width $w(c)$ and a position $(x(c), y(c)) \in \mathbb{R}^{2}$ of each cell $c \in C$.

Task:
Find new positions $\left(x^{\prime}(c), y^{\prime}(c)\right) \in \mathbb{Z}^{2}$ of the cells such that

- each cell is contained in the chip area,
- no two cells overlap,
- no cell overlaps with any blockage,
and $\sum_{c \in C}\left(\left(x(c)-x^{\prime}(c)\right)^{2}+\left(y(c)-y^{\prime}(c)\right)^{2}\right)$ is minimum.
The problem is NP-hard.


## Three-step approach:

A zone is a maximal part of a row that is completely blocked or completely free.

Step 1: Make sure that no zone contains more cells than fit into it. Step 2: Place the cells legally within their zones, keeping their horizontal order.

Step 3: Postoptimzation heuristics

## Step 2: legalizing within zones



An optimal placement of $n$ rectangles in a row in a given order can be found in

- $O(n \log n)$ time (for linear movement)
- $O(n)$ time (for quadratic movement)
(Garey, Tarjan, Wilfong [1988], Brenner, Vygen [2004])


## Algorithm for a single zone

Idea:

- Consider cells from left to right.
- Let $c$ be the leftmost unplaced cell.
- Place $c$ at the leftmost optimal position.
- If $c$ is not placed feasibly (i.e., to the right of its predecessor), merge it with its predecessor. The resulting cell is unplaced.
- Continue until all cells are placed.


## Algorithm for a single zone

Input: $n \in \mathbb{N}$. Convex functions $f_{1}, \ldots, f_{n}: \mathbb{R} \rightarrow \mathbb{R}$.
Widths $w_{1}, \ldots, w_{n}>0$ and bounds $x_{\text {min }}, x_{\text {max }} \in \mathbb{R}$ with $x_{\max }-x_{\min } \geq w_{1}+\ldots+w_{n}$.

Output: $x_{1}, \ldots, x_{n}$ with $x_{\text {min }} \leq x_{1}, x_{i}+w_{i} \leq x_{i+1}$ for $i=1, \ldots, n-1, x_{n} \leq x_{\text {max }}$, and $\sum_{i=1}^{n} f_{i}\left(x_{i}\right)$ minimum.
(1) $x_{0}:=x_{\text {min }}$.
$W_{0}:=0, W_{i}:=w_{i}$ for $i=1, \ldots, n$.
Let $\mathcal{L}$ be the list consisting of $0,1, \ldots, n$.
$i:=1$.

## Algorithm for a single zone (2)

(2) Let $h$ be the predecessor of $i$ in $\mathcal{L}$.

If $h=0$ or
$x_{h}+W_{h} \leq \min \left\{x_{\max }-W_{i}, \max \left\{x: f_{i}(x)\right.\right.$ minimum $\left.\}\right\}$
then go to (3) else go to (4).
(3) $x_{i}:=\max \left\{x_{h}+W_{h}, \min \left\{x_{\max }-W_{i}, \min \left\{x: f_{i}(x)\right.\right.\right.$ minimum $\left.\left.\}\right\}\right\}$. If there is a successor $j$ of $i$ in $\mathcal{L}$ then set $i:=j$ and go to (2) else go to (5).
(4) Redefine $f_{h}$ by $f_{h}: x \mapsto f_{h}(x)+f_{i}\left(x+W_{h}\right)$. $W_{h}:=W_{h}+W_{i}$.
Remove $i$ from $\mathcal{L}$.
$i:=h$
Go to (2).
(5) For $i \in\{1, \ldots, n\} \backslash \mathcal{L}$ do: $x_{i}:=x_{h}+\sum_{j=h}^{i-1} w_{j}$, where $h$ is the maximum index smaller than $i$ that belongs to $\mathcal{L}$.

## Algorithm for a single zone: result

Theorem
This algorithm finds an optimum placement. If all $f_{i}$ are quadratic, the algorithm can be implemented in linear time.
(Brenner, Vygen [2004], based on Kahng, Tucker, Zelikovsky [1999])

## Algorithm for a single zone: running time

## Theorem

If all $f_{i}$ are quadratic, the algorithm can be implemented in linear time.

Proof.
In each iteration, $i$ increases by one or $|\mathcal{L}|$ and $i$ decrease by one. As $1 \leq i \leq|\mathcal{L}| \leq n+1$, the total number of iterations is $\leq 2 n$.

For quadratic functions $f_{i}: x \mapsto a_{i} x^{2}+b_{i} x+$ const, each iteration can be done in constant time as $\left\{x: f_{i}(x)\right.$ minimum $\}=\left\{\frac{-b_{i}}{2 a_{i}}\right\}$ and $f_{h}(x)+f_{i}\left(x+W_{h}\right)=\left(a_{h}+a_{i}\right) x^{2}+\left(b_{h}+b_{i}+2 a_{i} W_{h}\right) x+$ const.

Algorithm for a single zone: proof of optimality
Notation: $\rho_{j}:=\max \left\{x: f_{j}(x)\right.$ minimum $\}$.

Algorithm for a single zone: proof of optimality
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Proof by induction. Consider one particular iteration with list $\mathcal{L}$ and index $i$. Let $\mathcal{L}^{\prime}:=\{j \in \mathcal{L}: j<i\}$, and suppose that
$(*) \quad \min \left\{x_{\max }-W_{j}, \min \left\{x: f_{j}(x) \operatorname{minimum}\right\}\right\} \leq x_{j} \leq \max \left\{x_{\min }, \rho_{j}\right\}$ for all $j \in \mathcal{L}^{\prime}$. Let $h$ be the maximal element of $\mathcal{L}^{\prime}$.

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for all $j \in \mathcal{L}^{\prime}$. Let $h$ be the maximal element of $\mathcal{L}^{\prime}$.
If $h=0$ or $x_{h}+W_{h} \leq \min \left\{x_{\max }-W_{i}, \rho_{i}\right\}$, then $x_{i}$ is chosen in (3) such that $(*)$ holds also for $j=i$.

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If $h=0$ or $x_{h}+W_{h} \leq \min \left\{x_{\text {max }}-W_{i}, \rho_{i}\right\}$, then $x_{i}$ is chosen in (3) such that ( $*$ ) holds also for $j=i$.
Otherwise we claim that there is an optimum solution $\left(x_{j}^{*}\right)_{j \in \mathcal{L}^{\prime} \cup\{i\}}$ of the subproblem defined by $\left(f_{j}, W_{j}\right)_{j \in \mathcal{L}^{\prime} \cup\{i\}}$ where $x_{h}^{*}+W_{h}=x_{i}^{*}$. This justifies merging $h$ and $i$ in (4).

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Let $\left(x_{j}^{*}\right)_{j \in \mathcal{L}^{\prime} \cup\{i\}}$ be such an optimum solution. If $x_{i}^{*}-W_{h} \leq \rho_{h}$, then $x_{h}^{*}$ can be set to $x_{i}^{*}-W_{h}$ without increasing $f_{h}\left(x_{h}^{*}\right)$.

## Algorithm for a single zone: proof of optimality

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Proof by induction. Consider one particular iteration with list $\mathcal{L}$ and index $i$. Let $\mathcal{L}^{\prime}:=\{j \in \mathcal{L}: j<i\}$, and suppose that
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If $h=0$ or $x_{h}+W_{h} \leq \min \left\{x_{\text {max }}-W_{i}, \rho_{i}\right\}$, then $x_{i}$ is chosen in (3) such that (*) holds also for $j=i$.
Otherwise we claim that there is an optimum solution $\left(x_{j}^{*}\right)_{j \in \mathcal{L}^{\prime} \cup\{i\}}$ of the subproblem defined by $\left(f_{j}, W_{j}\right)_{j \in \mathcal{L}^{\prime} \cup\{i\}}$ where $x_{h}^{*}+W_{h}=x_{i}^{*}$. This justifies merging $h$ and $i$ in (4).
Let $\left(x_{j}^{*}\right)_{j \in \mathcal{L}^{\prime} \cup\{i\}}$ be such an optimum solution. If $x_{i}^{*}-W_{h} \leq \rho_{h}$, then $x_{h}^{*}$ can be set to $x_{i}^{*}-W_{h}$ without increasing $f_{h}\left(x_{h}^{*}\right)$.
So suppose that $x_{i}^{*}>x_{h}^{*}+W_{h}$ and $x_{i}^{*}>\rho_{h}+W_{h}$. Then $x_{i}^{*}>\max \left\{x_{\min }, \rho_{h}\right\}+W_{h} \geq x_{h}+W_{h}>\min \left\{x_{\max }-W_{i}, \rho_{i}\right\}$, a contradiction as decreasing $x_{i}^{*}$ would reduce $f_{i}\left(x_{i}^{*}\right)$.

## Problem: zones can be very wide

## Example:



Even if all cells can be placed within the lower zone it is much better to move some of them to the upper zone.

Idea: partition into columns
Subdivide zones into regions.
Example:


An area with 22 zones and 44 regions.

## Which cells should be moved where?

Idea:
Formulation as a minimum cost flow problem, where

- the vertices are the regions,
- edges connect adjacent regions,
- regions with overload are sources, and
- regions with free capacity are sinks.


## But this causes unnecessary movements

## Example:



The left region would be a supply region although the two cells could be placed legally with their centers in this region:


Even for a legal placement it is often impossible to assign cells to regions such that no regions is overloaded!

## Relaxing constraints

## Ideas:

- Only require that at least half of a cell is placed within its region.
- Consider sequences of regions instead of single regions.

Notation:
An interval is a sequence of consecutive regions in the same zone.

- Let $\left\{A_{1}, \ldots, A_{l}\right\}$ be a set of regions that form a usable zone (ordered from left to right).
- Let $C^{i}=\left\{c_{1}^{i}, \ldots, c_{k_{i}}^{i}\right\}$ be the set of cells assigned to region $A_{i}$, ordered from left to right (for $i \in\{1, \ldots, /\}$ ).
- Let $w$ denote (total) width.


## Example



## Supply intervals

To compute the size of cells that have to be removed from an interval $A_{\mu, \nu}$ we define for $1 \leq \mu \leq \nu \leq I$ :

$$
s_{\mu, \nu}:=\max \left\{0, \sum_{i=\mu}^{\nu}\left(w\left(C^{i}\right)-w\left(A_{i}\right)\right)-\frac{1}{2}\left(w\left(c_{1}^{\mu}\right)+w\left(c_{k_{\nu}}^{\nu}\right)\right)\right\}
$$

Using these numbers, we define recursively (for $1 \leq \mu \leq \nu \leq I$ ):

$$
\operatorname{supp}\left(A_{\mu, \nu}\right):=\max \left\{0, s_{\mu, \nu}-\sum_{\substack{\mu \leq \mu^{\prime} \leq \nu^{\prime} \leq \nu \\(\mu, \nu) \neq\left(\mu^{\prime}, \nu^{\prime}\right)}} \operatorname{supp}\left(A_{\mu^{\prime}, \nu^{\prime}}\right)\right\} .
$$

Example: initial placement


## Example: supply and demand regions



| $4-2-5$ | 2-3-5-4 $_{1}$ | 6-3-5 $_{1}$ |
| :---: | :---: | :---: |
| $\frac{3-4}{2}_{2}$ | $2-5$ | 6-1 $_{1}$ |

## Example: supply and demand intervals



| $4-2-5$ | 2-3-5-4 $_{1}$ | 6-3-5 |
| :---: | :---: | :---: |
| 1 |  |  |
| 5 |  |  |
| 2 |  |  |
| 2-4 $_{2}$ | $2-5$ | $6-1$ |
| 3 |  |  |

## Demand intervals

To compute the size of cells that can be moved into an interval $A_{\mu, \nu}$ we define for $1 \leq \mu \leq \nu \leq 1$ :
$t_{\mu, \nu}:=\min \left\{0, \sum_{i=\mu}^{\nu}\left(w\left(C^{i}\right)-w\left(A_{i}\right)\right)+\frac{1}{2}\left(w\left(c_{k_{\mu-1}}^{\mu-1}\right)+w\left(c_{1}^{\nu+1}\right)\right)\right\}$.
Using these numbers, we define recursively (for $1 \leq \mu \leq \nu \leq I$ ):

$$
\operatorname{dem}\left(A_{\mu, \nu}\right):=\min \left\{0, t_{\mu, \nu}-\sum_{\substack{\mu \leq \mu^{\prime} \leq \nu^{\prime} \leq \nu \\(\mu, \nu) \neq\left(\mu^{\prime}, \nu^{\prime}\right)}} \operatorname{dem}\left(A_{\mu^{\prime}, \nu^{\prime}}\right)\right\}
$$

## Theorem

- No region can be both part of a demand interval and part of a supply interval.
- For $\mu<\kappa \leq \lambda<\nu$ with $\operatorname{supp}\left(A_{\kappa, \lambda}\right)>0$ we have $\operatorname{supp}\left(A_{\mu, \nu}\right)=0$.
- For $\mu<\kappa \leq \lambda<\nu$ with $\operatorname{dem}\left(A_{\kappa, \lambda}\right)<0$ we have $\operatorname{dem}\left(A_{\mu, \nu}\right)=0$.
- The number of supply and demand intervals is at most twice the number of regions.
- They can be computed in linear time.
(Brenner, Vygen [2004])


## The minimum cost flow instance

$$
\begin{aligned}
V(G) & :=\{\text { regions, supply intervals, demand intervals, } s, t\} \\
E(G) & :=\left\{\left(A, A^{\prime}\right): A, A^{\prime} \text { adjacent regions }\right\} \\
& \cup\left\{\left(A, A^{\prime}\right): A \text { supply interval, } A^{\prime} \text { maximal proper subset of } A\right\} \\
& \cup\left\{\left(A, A^{\prime}\right): A^{\prime} \text { demand interval, } A \text { maximal proper subset of } A^{\prime}\right\}
\end{aligned}
$$

- For two adjacent regions $A$ and $A^{\prime}$, let $c\left(A, A^{\prime}\right)$ be the expected cost of moving a cell of width 1 from $A$ to $A^{\prime}$.
- All other arcs have zero cost. All arcs have infinite capacity.

We look for a minimum cost flow $f$ with $f\left(\delta^{+}(v)\right)-f\left(\delta^{-}(v)\right) \geq \operatorname{supp}(v)+\operatorname{dem}(v)$ for all $v \in V(G)$.

This can be done in $O\left(n^{2} \log ^{2} n\right)$ time by standard min-cost flow algorithms (Orlin [1993], Vygen [2002])

## Example: supply and demand intervals



| $4-2-5$ | 2-3-5-4 $_{1}$ | 6-3-5 |
| :---: | :---: | :---: |
| 1 |  |  |
| 5 |  |  |
| 2 |  |  |
| 2-4 $_{2}$ | $2-5$ | $6-1$ |
| 3 |  |  |

## Example: minimum cost flow instance



## Example: minimum cost flow



## Realization of the flow

By realizing a flow $f$ we mean moving cells of total size $f\left(A, A^{\prime}\right)$ from region $A$ to region $A^{\prime}$ for each pair of neighbours $\left(A, A^{\prime}\right)$.

## Theorem

- Let $f$ be a solution to the minimum cost flow instance. Then a realization of $f$ that does not move any leftmost or rightmost cell of a region yields a feasible assignment of the cells.
- On non-trivial instances, we cannot decrease the supply- or increase the demand-values without losing this property.


## Example: minimum cost flow



## Example: realizing the flow



## Example: realizing the flow



## Example: legal placement



## Realization of the flow

Exact realization is in general impossible. We consider approximate realizations:

## Theorem

Moving cells between regions such that the total size of cells that leave $A_{\mu, \nu}$ minus the total size of cells that are moved into $A_{\mu, \nu}$ is at least

$$
\sum_{i=\mu}^{\nu}\left(w\left(C^{i}\right)-w\left(A_{i}\right)\right)-\frac{1}{2}\left(w\left(c_{1}^{\mu}\right)+w\left(c_{k_{\nu}}^{\nu}\right)\right)
$$

for each interval $A_{\mu, \nu}$ leads to an assignment of the cells to the regions for which there is a legal placement such that each cell is placed within the region it is assigned to or within a horizontally adjacent region.

## Realization of the flow

- The arcs carrying flow form an acyclic subgraph. Consider the vertices in topological order w.r.t. this subgraph.
- The cells to be moved are chosen according to the solution of a Multi-Knapsack Problem (dynamic programming), trying to maintain feasibility.
- We cannot always find cells of appropriate total size $\Rightarrow$ There can still be overloads after the realization.


## Overall algorithm

- Compute the min-cost flow instance.
- Find a minimum cost flow $f$.
- Realize $f$ by moving cells along the flow edges.
- Repeat these steps as long as there are overloaded zones. (If necessary, increase column width, decrease demand values.)
- Step 2: Legalize the cells within their zones.
- Step 3: Postoptimization: each step consists of a legal sequence of moves

$$
c_{0} \rightarrow c_{1} \rightarrow \cdots \rightarrow c_{k} \rightarrow \text { (place of } c_{0} \text { or free place) }
$$

reducing total (squared) movement. Dynamic programming.

## Detailed Placement: old and new approach


moving between regions (old approach)

moving between intervals (new approach)
rectangles $=$ regions
horizontal lines $=$ intervals
green $=$ demand regions/intervals
red $=$ supply regions/intervals
blue $=$ edges with flow, width proportional to amount of flow

Lower bound: integer linear programming formulation

$$
\operatorname{minimize} \sum_{k=1}^{|C|} \sum_{i=1}^{W} \sum_{j=1}^{H} d_{i, j, k} \cdot x_{i, j, k}
$$

subject to

$$
\begin{aligned}
x_{i, j, k} \in\{0,1\} & \forall i=1, \ldots, W, j=1, \ldots, H \\
& k=1, \ldots,|C| \\
\sum_{i=1}^{W} \sum_{j=1}^{H} x_{i, j, k}=1 & \forall k=1, \ldots,|C| \\
\sum_{k=1}^{|C|} \sum_{i^{\prime}=i-w\left(c_{k}\right)+1}^{i} x_{i^{\prime}, j, k} \leq 1 & \forall i=2, \ldots, W, j=1, \ldots, H
\end{aligned}
$$

where $d_{i, j, k}:=\left(x\left(c_{k}\right)-i\right)^{2}+\left(y\left(c_{k}\right)-j\right)^{2}$

## Lower bound: LP relaxation

Let $\delta>0$ be a usually sufficient radius.

$$
\operatorname{minimize} \sum_{k=1}^{|C|}\left(\sum_{i=1}^{W} \sum_{j=1}^{H} d_{i, j, k} \cdot x_{i, j, k}+\delta \cdot x_{\delta, k}\right)
$$

subject to

$$
\begin{aligned}
& 0 \leq x_{i, j, k} \leq 1 \forall i \\
&=1, \ldots, W, j=1, \ldots, H \\
& k=1, \ldots,|C| \\
&\left(\sum_{i=1}^{W} \sum_{j=1}^{H} x_{i, j, k}\right)+x_{\delta, k}=1 \forall k=1, \ldots,|C| \\
& \sum_{k=1}^{|C|} \sum_{i^{\prime}=i-w\left(c_{k}\right)+1}^{i} x_{i^{\prime}, j, k} \leq 1 \forall i=2, \ldots, W, j=1, \ldots, H
\end{aligned}
$$

$\Rightarrow$ We can skip all variables $x_{i, j, k}$ with $d_{i, j, k} \geq \delta$.

## Integrality gap

- We do not know the integrality gap of this LP.
- However, a simple example shows that it is at least $\frac{6}{5}$ (for $\delta=\infty)$.


## Detailed placement: experimental results

weighted average of squared Euclidean distances in $\mu m$ :

| number of <br> objects | old | new | difference <br> $(\%)$ | lower <br> bound | gap <br> $(\%)$ |
| ---: | ---: | ---: | ---: | ---: | ---: |
| 72447 | 18.06 | 13.65 | 24.4 | 12.37 | 10.3 |
| 72794 | 18.67 | 7.57 | 59.5 | 7.34 | 3.1 |
| 284705 | 75.18 | 6.95 | 90.8 | 6.25 | 11.2 |
| 411926 | 17.32 | 10.92 | 37.0 | 9.85 | 10.9 |
| 1301795 | 8.44 | 6.08 | 28.0 | 5.84 | 4.1 |
| 1645691 | 9.72 | 5.41 | 44.3 | 5.01 | 7.9 |
| 2395218 | 14.95 | 3.40 | 77.3 | 3.08 | 10.4 |

lower bound: LP relaxation, solved by CPLEX $\mathrm{HB}=$ hard boundaries between regions (old approach) SB = soft boundaries between regions (new approach) maximum total runtime: 40 minutes, 8.5 GB memory

## Timing experiments: legalization does not hurt


(a) before

(c) SB (new)

(b) HB (old)

(d) after postopt

## Introduction

## Placement

## Routing

Problem formulation, general approach
Detailed Routing
Global Routing

## VLSI routing: task

## Instance:

- a number of routing planes
- a set of nets, where each net is a set of pins (terminals)
- a set of shapes for each pin, each of which is a rectangle in a routing plane
- a set of blockage shapes
- rules that tell when two shapes are connected and when they are separated
- timing constraints, information on power, crosstalk, yield, ... Task:
Compute a feasible routing, i.e. a set of wire shapes for each net, connecting the pins, and separate from blockages and shapes of other nets
- such that all timing constraints are met
- and the (estimated) power consumption is minimized.


## VLSI routing: simplified view

Find vertex-disjoint Steiner trees connecting given terminal sets in a 3-dimensional grid graph.

Order of magnitude: 10 million Steiner trees in a graph with 100 billion vertices!
$\rightarrow$ Even linear-time algorithms are too slow!

## Global and detailed routing

VLSI routing is usually performed in three phases:

- Global routing: Eliminates congestion and timing problems on a global level, performs global optimization, and determines corridors for each net to reduce search space in detailed routing
- Detailed routing: Actually constructs wires connecting each net within the corridors obtained from global routing, respecting all design rules necessary for the lithographic processes in fabrication
- Postoptimization: Improve the wiring by spreading and do some postprocessing for more robust manufacturing

Today's designs are huge: 100,000,000,000 vertices in detailed routing, 10,000,000 vertices in global routing. In fact even more, as the underlying grid is an abstraction that does not work anymore.

## Key features of global and detailed routing

## Global routing

- contract regions of approx. $100 \times 100$ points to a single vertex
- compute capacities of edges between adjacent regions
- pack Steiner trees with respect to these edge capacities
- do global optimization
- define a detailed routing area for each net according to its Steiner tree


## Detailed routing

- route nets sequentially, mainly by shortest path algorithms
- goal-oriented shortest path algorithms
- label intervals rather than single points
- restrict path search to small areas

Detailed routing: example


## Detailed routing: example



Detailed routing: example


## Detailed routing: example



## Detailed routing: example



## Detailed routing: example



Detailed routing: example


Detailed routing: example


## Detailed routing: example



## Detailed routing: example



Detailed routing: example


## Key features of detailed routing

## Detailed routing

- route nets sequentially, subnets by a variant of Dijkstra's algorithm
- restrict each path search to a relatively small area (computed by global routing)
- represent the routing area by a set of intervals (with constant properties)
- label intervals rather than single points
- goal-oriented path search


## Detailed routing: intervals

(

## Goal-oriented path search / future cost / feasible potentials

Given a digraph $G$ with arc costs $c: E(G) \rightarrow \mathbb{R}_{+}$.
A function $\pi: V(G) \rightarrow \mathbb{R}$ is called a feasible potential if the reduced cost $c_{\pi}(e):=c(e)+\pi(v)-\pi(w)$ is nonnegative for each $e=(v, w) \in E(G)$.

Let $s, t \in V(G)$. We look for a shortest $s$-t-path w.r.t. c.
Observation: A shortest $s$-t-path w.r.t. $c$ is a shortest $s$ - $t$-path w.r.t. $c_{\pi}$, and vice versa.

Suppose $\mathcal{L}(x)$ is a lower bound on the distance from $x$ to $t$, and $\mathcal{L}(v) \leq c(e)+\mathcal{L}(w)$ for each $e=(v, w) \in E(G)$.
Then $\pi(x):=-\mathcal{L}(x)$ is a feasible potential. $\mathcal{L}(x)$ is also called the future cost at $x$.

## How to compute $\mathcal{L}$

Set $\mathcal{L}(v)$ to the length of a shortest path from $v$ to $T$ in $\left(G^{\prime}, c^{\prime}\right)$ where $G^{\prime}$ is a supergraph of $G$ and $c^{\prime}(e) \leq c(e)$ for all $e \in E(G)$.

Choose $\left(G^{\prime}, c^{\prime}\right)$ such that $\mathcal{L}$ is a good lower bound which can be computed fast.

Future cost: example


Dijkstra without future cost


Dijkstra with future cost


Comparison with and without future cost


50 points labelled


24 points labelled

## Comparison with and without future cost



7 intervals labelled
4 intervals labelled

## Dijkstra on intervals

- Goal-oriented Dijkstra, labeling intervals rather than single points
- Take the $\ell_{1}$-distance as future cost
- Preprocessing: Voronoi diagram of targets


## Theorem

This can be implemented with running time $O((d+1) / \log /)$, where $d$ is the detour (actual length minus lower bound), and $l$ is the number of intervals in the search space.
(Hetzel [1998])

## Generalizing Dijkstra's algorithm

## Given

- a digraph $G$ with edge lengths $c: E(G) \rightarrow \mathbb{R}_{+}$
- a set $T \subseteq V(G)$
- sets $V_{1}, V_{2}, \ldots, V_{I} \subseteq V(G)$ and $1 \leq k \leq I$ such that $T=\bigcup_{i=1}^{k} V_{i}$ and $V(G)=\bigcup_{i=1}^{l} V_{i}$.
we want to determine

$$
d(v):=\operatorname{dist}_{(G, c)}(v, T)
$$

for all $v \in V(G)$.

## Generalizing Dijkstra's algorithm

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$$

we want to determine

$$
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for all $v \in V(G)$.
We label the sets $V_{i}$ instead of single vertices, by functions $d_{i}: V_{i} \rightarrow \mathbb{R}_{+} \cup\{\infty\}$ with $d_{i}(u) \geq d(u)$ for all $u \in V_{i}$.

## Generalizing Dijkstra's algorithm

Given

- a digraph $G$ with edge lengths $c: E(G) \rightarrow \mathbb{R}_{+}$
- a set $T \subseteq V(G)$
- sets $V_{1}, V_{2}, \ldots, V_{I} \subseteq V(G)$ and $1 \leq k \leq I$ such that

$$
T=\bigcup_{i=1}^{k} V_{i} \text { and } V(G)=\bigcup_{i=1}^{\prime} V_{i}
$$

we want to determine

$$
d(v):=\operatorname{dist}_{(G, c)}(v, T)
$$

for all $v \in V(G)$.
We label the sets $V_{i}$ instead of single vertices, by functions $d_{i}: V_{i} \rightarrow \mathbb{R}_{+} \cup\{\infty\}$ with $d_{i}(u) \geq d(u)$ for all $u \in V_{i}$. Initially, $d_{i}(u):=0$ for $1 \leq i \leq k$ and $u \in V_{i}$, and $d_{i}(u):=\infty$ for $k<i \leq I$ and $u \in V_{i}$. Then we repeatedly apply:
$\operatorname{Update}\left(V_{i}, V_{j}\right)$ :
Replace $d_{j}(u)$ by
$\min \left\{d_{j}(u), \min \left\{d_{i}(v)+\operatorname{dist}_{\left(G\left[V_{i} \cup V_{j}\right], c\right)}(u, v): v \in V_{i}\right\}\right\}$ for all $u \in V_{j}$.

## Generalizing Dijkstra's algorithm: optimality conditions

Theorem
Suppose that we have functions $d_{1}, d_{2}, \ldots, d_{l}$ with:

- $d_{i}(u)=0$ for all $u \in V_{i}$ and $i=1, \ldots, k$.
- $d_{i}(u) \geq d(u)$ for all $u \in V_{i}$ and $i=1, \ldots, l$.
- For each edge $e=\{u, v\} \in E(G)$ and each $i \in\{1, \ldots, l\}$ with $u \in V_{i}$ there exists $a j \in\{1, \ldots, l\}$ with $v \in V_{j}$ and $d_{j}(v) \leq d_{i}(u)+c(e)$.
Then $d(v)=\min \left\{d_{i}(v): i=1, \ldots, l, v \in V_{i}\right\}$ for all $v \in V(G)$.


## Generalizing Dijkstra's algorithm: optimality conditions

## Theorem

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## Proof.

Suppose that $d(v)<\min \left\{d_{j}(v): j=1, \ldots, l, v \in V_{j}\right\}$; choose $v$ such that $d(v)$ is minimum; in case of ties the shortest $v$ - $T$-path $P$ shall have minimum number of edges. Let $u$ be the neighbour of $v$ on $P$.

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## Theorem

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## Proof.

Suppose that $d(v)<\min \left\{d_{j}(v): j=1, \ldots, l, v \in V_{j}\right\}$; choose $v$ such that $d(v)$ is minimum; in case of ties the shortest $v-T$-path $P$ shall have minimum number of edges. Let $u$ be the neighbour of $v$ on $P$. By the choice of $v$, there exists an $i \in\{1, \ldots, l\}$ with $u \in V_{i}$ and $d_{i}(u)+c(\{u, v\})=d(u)+c(\{u, v\})=d(v)<$ $\min \left\{d_{j}(v): j=1, \ldots, l, v \in V_{j}\right\}$. This is a contradiction.
(Peyer, Rautenbach and Vygen [2006])

## Generalized Dijkstra

Set $d_{i}(u):=0$ for $1 \leq i \leq k$ and $u \in V_{i}$.
Set $d_{i}(u):=\infty$ for $k<i \leq I$ and $u \in V_{i}$.
Set $Q:=\{1, \ldots, k\}$ and $\operatorname{key}(i):=0$ for $i=1, \ldots, k$.
while $Q \neq \emptyset$ DO:
Choose $i \in Q$ with $\operatorname{key}(i)$ minimum. Set $Q:=Q \backslash\{i\}$. Project(i).

Project(i):
Choose $J \subseteq\{1, \ldots, I\} \backslash\{i\}$ such that $\bigcup_{j \in\{i\} \cup J} V_{j}$ contains all neighbours of $V_{i}$.
FOR $j \in J$ :
$\operatorname{Update}\left(V_{i}, V_{j}\right)$.
IF $d_{j}(v)$ changes for some $v \in V_{j}$,
THEN let key $(j)$ be the minimum changed $d_{j}(v), v \in V_{j}$, and set $Q:=Q \cup\{j\}$.

## Generalized Dijkstra: optimality

Theorem
This algorithm produces functions $d_{1}, d_{2}, \ldots, d_{l}$ satisfying the optimality conditions.

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The statement is obvious for the first two conditions. Therefore, suppose, for a contradiction, that there exists an edge $e=\{u, v\} \in E(G)$ and an index $i \in\{1, \ldots, I\}$ such that $d_{j}(v)>d_{i}(u)+c(e)$ for all $j \in\{1, \ldots, l\}$ with $v \in V_{j}$.

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Then $v \notin V_{i}$. Since $d_{i}(u)<\infty$, we have $i \in Q$ at some moment.

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Then $v \notin V_{i}$. Since $d_{i}(u)<\infty$, we have $i \in Q$ at some moment.
Consider the last time that the algorithm executes $\operatorname{Project}(i)$. Note that $d_{i}$ does not change after this moment.

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Then $v \notin V_{i}$. Since $d_{i}(u)<\infty$, we have $i \in Q$ at some moment.
Consider the last time that the algorithm executes $\operatorname{Project}(i)$. Note that $d_{i}$ does not change after this moment.
As $v$ is a neighbour of $u \in V_{i}$, there is some $j \in J$ with $v \in V_{j}$ and $\operatorname{Update}\left(V_{i}, V_{j}\right)$ ensures

$$
d_{j}(v) \leq d_{i}(u)+\operatorname{dist}_{\left(G\left[V_{i} \cup V_{j}\right], c\right)}(u, v) \leq d_{i}(u)+c(e)
$$

As $d_{j}(v)$ never increases, this is a contradiction.
(Peyer, Rautenbach and Vygen [2006])

## Generalized Dijkstra: running time

- If we implement $Q$ by a Fibonacci heap, the running time is is $O(n(\log I+p))$, where $p$ is the time for one Project operation and $n$ is the number of iterations.
- Since every $i \in\{1, \ldots, k\}$ enters $Q$ exactly once and every $i \in\{k+1, \ldots, l\}$ enters $Q$ at most $\left|V_{i}\right|$ times, we only have the bound $n \leq k+\sum_{i=k+1}^{l}\left|V_{i}\right|$ in general.
- If $V_{1}, \ldots, V_{1}$ is a partition of $V(G)$ into one-element sets, then this is the standard algorithm with running time $O(m+n \log n)$, where $n=|V(G)|$ and $m=|E(G)|$.
- Much faster for special graphs, in particular grid graphs
- Sorting $V_{k+1}, \ldots, V_{l}$ such that $c((u, v))>0$ for $(u, v) \in E(G) \cap\left(\left(V_{i} \times\left(V_{j} \backslash V_{i}\right)\right) \cup\left(\left(V_{i} \backslash V_{j}\right) \times V_{j}\right)\right)$ and $i<j$ gives that each $i \in\{k+1, \ldots, l\}$ enters $Q$ at most once for each key.


## Modeling routing by grid graphs

Let $G_{0}$ be the infinite 3-dimensional grid graph, i.e. $V\left(G_{0}\right)=\mathbb{Z}^{3}$, and
$E\left(G_{0}\right)=\left\{\left\{(x, y, z),\left(x^{\prime}, y^{\prime}, z^{\prime}\right)\right\}:\left|x-x^{\prime}\right|+\left|y-y^{\prime}\right|+\left|z-z^{\prime}\right|=1\right\}$.
We assume that for each $z \in \mathbb{Z}$ there are three constants $c_{z, 1}, c_{z, 2}, c_{z} \in \mathbb{R}$ such that

$$
\begin{aligned}
& c(\{(x, y, z),(x+1, y, z)\})=c_{z, 1}, \\
& c(\{(x, y, z),(x, y+1, z)\})=c_{z, 2}, \text { and } \\
& c(\{(x, y, z),(x, y, z+1)\})=c_{z}
\end{aligned}
$$

for all $x, y \in \mathbb{Z}$, This reflects higher costs for vias and jogs and in access planes.
We look for shortest paths w.r.t. $c$ in induced subgraphs of $G_{0}$.

## Generalized Dijkstra on grids

Let $G$ be an induced subgraph of the infinite 3-dimensional grid. Write $V(G)$ as the union of rectangles $V_{1}, \ldots, V_{l}$ such that each has $O(\log I)$ neighbours.
Assume that the number of different edge weights is constant.
Then:

- the number of iterations is $O(I)$
- the functions $d_{i}$ can be stored in constant space
- an Update operation takes constant time
- the cardinality of the set $J$ to be considered in the Project operation is $O(\log /)$
$\Rightarrow$ Running time of $O(/ \log I)$
(Peyer, Rautenbach and Vygen [2006])


## Generalized Dijkstra for accurate future costs

- Consider a supergraph $G^{\prime}$ of the graph $G$ representing the routing area, such that $G^{\prime}$ can be decomposed into few rectangles (and in which distances are not much shorter).
- Apply Generalized Dijkstra to $G^{\prime}$, labeling these rectangles.
- As $d(v)=\operatorname{dist}_{\left(G^{\prime}, c\right)}(v, T) \leq \operatorname{dist}_{(G, c)}(v, T)$, the numbers $d(v)$ serve as future cost for shortest path computation in $G$.


## Example for accurate future costs

- four layers
- alternating preference directions
- we look for a path from a (green) source to a (red) target
- edge cost 1 in preference direction
- edge cost 4 in orthogonal direction
- edge cost 7 for vias


## Example: local routing grid <br> pref. dir.



## Example: global routing corrdidors <br> pref. dir.



## Example: Hanan grid

pref.dir.


## Example: Generalized Dijkstra

pref. dir.


## Example: Generalized Dijkstra

pref. dir.


## Example: old ( $\ell_{1}$-distance) versus new future cost

 pref. dir.

## Example: how to compute the future cost



$$
\begin{aligned}
& 63=\min ( 34+15 \times 4, \\
& 68+5 \times 4, \\
& 84+4 \times 1, \\
& 53+15 \times 1+7, \\
& 63+5 \times 1+7, \\
&52+4 \times 1+7)
\end{aligned}
$$

## Global routing: simplified problem formulation

## Instance:

- a global routing (grid) graph with edge capacities
- a set of nets, each consisting of a set of vertices (terminals)

Task: find a Steiner tree for each net such that

- the edge capacities are respected,
- some objective function (e.g., netlength, yield, or power) is optimized,
- and the timing constraints are met.


## Capacity estimation

- First route very short nets (within one region or two adjacent regions).
- Then consider each pair of adjacent regions. Assume that planes are mainly used in preferred wiring direction, alternatingly horizontal and vertical.
- Consider the following instance of the edge-disjoint paths problem:


## Capacity estimation: fast augmenting path heuristic

- Apply a very fast multicommodity flow heuristic, exploiting the structure of the instances. (Müller [2002])
- Each augmenting path requires only $O(k)$ constant-time bit pattern operations, where $k$ is the number of edges orthogonal to the preferred wiring direction.
- Heuristic finds a feasible integral multicommodity flow solution whose value is approx. $90 \%$ of the (weak) max-flow upper bound.
- Complete chip with 300 million paths in 15 minutes (Goldberg-Tarjan runs 1 month)


## Global routing is hard

Restriction: Edge-Disjoint Paths Problem
Given a pair of graphs $(G, H)$, find a family $\left(P_{h}\right)_{h \in E(H)}$ of edge-disjoint paths in $G$ such that $P_{h}+h$ is a circuit for each $h \in E(H)$.
NP-complete even if

- $G$ is a rectangle (Raghavan [1986])
- $G$ is a rectangle, and we allow shortest paths only (Vygen [1994])
- $G$ is a rectangle, and $G+H$ is Eulerian (Marx [2002])
- $G$ is series-parallel (Nishizeki, Vygen, Zhou [2001])
- $G$ is directed and planar, $H$ consists of two sets of parallel arcs (Müller [2002])


## Fractional relaxation: Multicommodity Flow Problem

## Instance:

- an undirected graph $G$ with capacities $u: E(G) \rightarrow \mathbb{Z}_{+}$and lengths $I: E(G) \rightarrow \mathbb{R}$
- a family $\mathcal{N}$ of nets (terminal pairs) with demands $w: \mathcal{N} \rightarrow \mathbb{Z}_{+}$and weights $c: \mathcal{N} \rightarrow \mathbb{Z}_{+}$
Task: Find a flow $f_{N}$ for each $N$ of value $w(N)$ such that

$$
\sum_{N \in \mathcal{N}} w_{N} f_{N}(e) \leq u(e) \quad \text { for } e \in E(G)
$$

and

$$
\sum_{N \in \mathcal{N}} c_{N} \sum_{e \in E(G)} l(e) f_{N}(e) \quad \text { is minimum } .
$$

In many applications: congestion costs - heavily used edges are more expensive
Examples: traffic flows, VLSI routing

## Global routing: positive results

- There is a combinatorial fully polynomial approximation scheme for the Multicommodity Flow Problem (Sharokhi, Matula [1990], Leighton, Makedon, Plotkin, Stein, Tardos, Tragoudas [1991], Plotkin, Shmoys, Tardos [1991], Radzik [1995], Young [1995], Grigoriadis, Khachiyan [1996], Garg, Könemann [1998], Fleischer [2000], Karakostas [2002])
- If edges have sufficient capacity, randomized rounding can be applied to get an integral solution violating capacity constraints only slightly (Raghavan, Thompson [1987,1991], Raghavan [1988])
- This can be applied to Steiner trees instead of paths and works efficiently for large global routing instances (Albrecht [2001])

But this does not take timing constraints and global objectives (power consumption, yield) into account.

## Timing constraints in routing

The delay on each path must not exceed its bound. A path can be viewed as a sequence of nets. The delay of a net depends on its electrical capacitance.

- first assume delay-optimal Steiner trees for all nets
- distribute slack optimally (Albrecht, Korte, Schietke, Vygen [2000], Held [2001]) to all nets for which sufficient slack is available. For these nets the slack defines a maximum tolerable capacitance
- call the remaining nets (with no or insufficient slack assigned) critical
- compute weights and a bound on the weighted sum of capacitances for each path containing a critical net


## Main design objectives in routing

## minimize power consumption

- active power consumption roughly proportional to the electrical capacitance, weighted by switching activity
- leakage power and capacitance of cells not influenced by routing.
- capacitance of nets depends on length, width, plane, and existence of neighbour wires
minimize cost
- minimize number of masks (number of routing planes), maximize yield (spreading), minimize design effort


## Capacitance estimation

- area capacitance (parallel plate capacitor) - proportional to length times width
- fringing capacitance - proportional to length
- coupling capacitance - proportional to length if adjacent wire exists



## Modeling coupling capacitance

Assume linear dependence on distance to adjacent wire between the following bounds:

- minimum distance $\rightarrow$ coupling capacitance $\frac{1}{2} v(e)$
- minimum distance plus $1 \rightarrow$ coupling capacitance 0


## Example:

 global routing edge $e$ of capacity $u(e)=8$, with two global routing solutions:


- Left: six unit width wires use 6-12 channels. Coupling capacitance $v(e)$ times $1,1, \frac{1}{2}, 0, \frac{1}{2}, 1$
- Right: two unit width wires and two double width wires use $6-10$ channels. Coupling capacitance $v(e)$ times $1, \frac{1}{2}, 0, \frac{1}{2}$


## Example: result with and without spreading


minimizing netlength

maximizing yield

## Global Routing Problem

## Instance:

- An undirected graph $G$ with edge capacities $u: E(G) \rightarrow \mathbb{R}_{+}$,
- a set $\mathcal{N}$ of nets and a set $\mathcal{Y}_{N}$ of feasible Steiner trees for each net $N$,
- wire widths w: $E(G) \times \mathcal{N} \rightarrow \mathbb{R}_{+}$, extra space $s: E(G) \times \mathcal{N} \rightarrow \mathbb{R}_{+}$,
- maximum capacitances $I: E(G) \times \mathcal{N} \rightarrow \mathbb{R}_{+}$and coupling contributions $v: E(G) \times \mathcal{N} \rightarrow \mathbb{R}_{+}$.
- A family $\mathcal{M}$ of subsets of $\mathcal{N}$ with $\mathcal{N} \in \mathcal{M}$ with capacitance bounds $U: \mathcal{M} \rightarrow \mathbb{R}_{+}$and weights $c(M, N) \in \mathbb{R}_{+}$for $N \in M \in \mathcal{M}$.


## Global Routing Problem

Task:
Find a Steiner tree $Y_{N} \in \mathcal{Y}_{N}$ and numbers $0 \leq y_{e, N} \leq 1$ for each $N \in \mathcal{N}$ and $e \in E\left(Y_{N}\right)$, such that

$$
\sum_{\mathcal{N}: e \in E\left(Y_{N}\right)}\left(w(e, N)+s(e, N) y_{e, N}\right) \leq u(e)
$$

for each edge $e \in E(G)$,

$$
\sum_{N \in M} c(M, N) \sum_{e \in E\left(Y_{N}\right)}\left(I(e, N)-v(e, N) y_{e, N}\right) \leq U(M)
$$

for $M \in \mathcal{M}$, and such that

$$
\sum_{N \in \mathcal{N}} c(\mathcal{N}, N) \sum_{e \in E\left(Y_{N}\right)}\left(I(e, N)-v(e, N) y_{e, N}\right)
$$

is minimum.

## LP relaxation of the Global Routing Problem

$\min \lambda$ subject to

$$
\begin{array}{ll}
\sum_{Y \in \mathcal{Y}_{N}} x_{N, Y}=1 & (N \in \mathcal{N}) \\
\sum_{N \in M} c(M, N)\left(\sum_{Y \in \mathcal{Y}_{N}} \sum_{e \in E(Y)} I(e, N) x_{N, Y}-\sum_{e \in E(G)} v(e, N) y_{e, N}\right) \leq \lambda U(M) \\
\sum_{N \in \mathcal{N}}\left(\sum_{Y \in \mathcal{Y}_{N}: e \in E(Y)} w(e, N) x_{N, Y}+s(e, N) y_{e, N}\right) \leq \lambda u(e) & (e \in E(G)) \\
y_{e, N} \leq \sum_{Y \in \mathcal{Y}_{N}: e \in E(Y)} x_{N, Y} & (e \in E(G), N \in \mathcal{N}) \\
y_{e, N} \geq 0 & (e \in E(G), N \in \mathcal{N}) \\
x_{N, Y} \geq 0 & \left(N \in \mathcal{N}, Y \in \mathcal{Y}_{N}\right)
\end{array}
$$

## The dual LP

$\max \sum_{N \in \mathcal{N}} z_{N}$ subject to

$$
\begin{aligned}
& \sum_{e \in E(G)} u(e) \omega_{e}+\sum_{M \in \mathcal{M}} U(M) \mu_{M}=1 \\
& z_{N} \leq \sum_{e \in E(Y)}\left(I(e, N) \sum_{M \in \mathcal{M}: N \in M} c(M, N) \mu_{M}+w(e, N) \omega_{e}-\chi_{e, N}\right) \\
& \quad\left(N \in \mathcal{N}, Y \in \mathcal{Y}_{N}\right)
\end{aligned}
$$

$$
\begin{array}{ll}
\chi_{e, N} \geq v(e, N) \sum_{M \in \mathcal{M}: N \in M} c(M, N) \mu_{M}-s(e, N) \omega_{e} & (e \in E(G), N \in \mathcal{N}) \\
\chi_{e, N} \geq 0 & (e \in E(G), N \in \mathcal{N}) \\
\omega_{e} \geq 0 & (e \in E(G)) \\
\mu_{M} \geq 0 & (M \in \mathcal{M})
\end{array}
$$

## Edge costs

Let $\omega_{e} \in \mathbb{R}_{+}(e \in E(G))$ and $\mu_{M} \in \mathbb{R}_{+}(M \in \mathcal{M})$, and let us define edge costs

$$
\begin{gathered}
\psi_{N, e}:=\min _{\delta \in\{0,1\}}\left((I(e, N)-\delta v(e, N)) \sum_{M \in \mathcal{M}: N \in M} c(M, N) \mu_{M}\right. \\
\left.+(w(e, N)+\delta s(e, N)) \omega_{e}\right) .
\end{gathered}
$$

Then

$$
\frac{\sum_{N \in \mathcal{N}} \min _{Y \in \mathcal{Y}_{N}} \sum_{e \in E(Y)} \psi_{N, e}}{\sum_{e \in E(G)} u(e) \omega_{e}+\sum_{M \in \mathcal{M}} U(M) \mu_{M}}
$$

is a lower bound on the optimum LP value.

## The fractional global routing algorithm

Input: An instance of the Global Routing Problem with $\mathcal{N}=\{1, \ldots, k\}, t \in \mathbb{N}, \epsilon \in \mathbb{R}_{+}$.
Output: Feasible solutions to the primal and dual LP.

Initialize:
Set $\omega_{e}:=\frac{1}{u(e)}$ for $e \in E(G)$ and $\mu_{M}:=\frac{1}{U(M)}$ for $M \in \mathcal{M}$.
Set $x_{i, Y}:=0$ for $i:=1, \ldots, k, Y \in \mathcal{Y}_{i}$.
Set $y_{e, i}:=0$ for $e \in E(G)$ and $i:=1, \ldots, k$.
Set $Y_{i}:=\emptyset$ for $i:=1, \ldots, k$.
(Main Loop)
TakeAverage:
Set $x_{i, Y}:=\frac{1}{t} x_{i, Y}$ for $i=1, \ldots, k$ and $Y \in \mathcal{Y}_{i}$.
Set $y_{e, i}:=\frac{1}{t} y_{e, i}$ for $e \in E(G)$ and $i=1, \ldots, k$.

## The fractional global routing algorithm: main loop

For $p:=1$ to $t$ do:
For $i:=1$ to $k$ do:
Let $\psi_{i, e}$ be defined as above.
Let $Y_{i} \in \mathcal{Y}_{i}$ with $\sum_{e \in E\left(Y_{i}\right)} \psi_{i, e}$ minimum.
UpdateVariables:
Set $x_{i, Y_{i}}:=x_{i, Y_{i}}+1$.
For $e \in E\left(Y_{i}\right)$ do:
If $v(e, i) \sum_{M \in \mathcal{M}: i \in M} c(M, i) \mu_{M}<s(e, N) \omega_{e}$ then $\delta_{e}:=0$ else $\delta_{e}:=1$.
$y_{e, i}:=y_{e, i}+\delta_{e}$.
$\omega_{e}:=\omega_{e} e^{\epsilon \frac{w(i, e)+\delta_{e}(e, i)}{u(e)}}$.
For $M \in \mathcal{M}$ with $i \in M$ do:
$\mu_{M}:=\mu_{M} e^{\epsilon c(M, i) \frac{I(e, i)-\delta_{e v}(e, i)}{U(M)}}$.

## Global routing algorithm: main theorem

This is a fully polynomial approximation scheme for the primal-dual pair of LPs

## Enhanced global routing algorithm

- Compute new Steiner tree for net $N$ only if previous one is longer than $\left(1+\epsilon_{1}\right) z_{N}$, where $z_{N}$ is a continuously updated lower bound.
- If a new Steiner tree has to be computed, a $\left(1+\epsilon_{2}\right)$-optimal one suffices.

Theorem
Let $\lambda^{*}$ be the optimum $L P$ value and $t \epsilon \lambda^{*}>\log (m+|\mathcal{M}|)$. Then the algorithm computes feasible primal and dual solutions, whose values differ by at most a factor

$$
\frac{\epsilon(1+\epsilon)\left(1+\epsilon_{1}\right)\left(1+\epsilon_{2}\right)}{\epsilon\left(1-\epsilon(1+\epsilon)\left(1+\epsilon_{1}\right)\left(1+\epsilon_{2}\right) \lambda^{*}\right)\left(1-\frac{\log (m+|\mathcal{M}|)}{t \epsilon \lambda^{*}}\right)}
$$

By choosing $\epsilon, \epsilon_{1}, \epsilon_{2}, t$ appropriately, we get a $\left(1+\epsilon_{0}\right)$-optimal solution in $\frac{2 \ln (m+|\mathcal{M}|)}{\epsilon_{0}^{2}}$ iterations, for any $\epsilon_{0}>0$.
(Vygen [2004])

## The fractional global routing algorithm (enhanced)

For $p:=1$ to $t$ do:
For $i:=1$ to $k$ do:
Let $\psi_{i, e}$ be defined as above.
If $Y_{i}=\emptyset$ or $\sum_{e \in E\left(Y_{i}\right)} \psi_{i, e}>\left(1+\epsilon_{1}\right) z_{i}$ then:
Let $Y_{i} \in \mathcal{Y}_{i}$ with

$$
\begin{aligned}
& \sum_{e \in E\left(Y_{i}\right)} \psi_{i, e} \leq\left(1+\epsilon_{2}\right) \min _{Y \in \mathcal{Y}_{i}} \sum_{e \in E(Y)} \psi_{i, e} . \\
& \text { Set } z_{i}:=\sum_{e \in E\left(Y_{i}\right)} \psi_{i, e} .
\end{aligned}
$$

UpdateVariables
For $M \in \mathcal{M}$ and $j \in M$ do:

$$
z_{j}:=z_{j}+\left(1+\epsilon_{2}\right) \mathcal{L}_{j} c(M, j)\left(\mu_{M}^{\text {new }}-\mu_{M}^{\text {old }}\right)
$$

## Randomized rounding

Let $(x, y, \lambda)$ be a fractional solution to the primal LP. Compute a rounded solution $(\hat{x}, \hat{y}, \hat{\lambda})$ as follows:

- choose $Y \in \mathcal{Y}_{N}$ as $Y_{N}$ with probability $x_{N, Y}$ (independently for all $N \in \mathcal{N}$ ); then set $\hat{x}_{N, Y_{N}}:=1$ and $\hat{x}_{N, Y}:=0$ for $Y \in \mathcal{Y}_{N} \backslash\left\{Y_{N}\right\}$.
- Set $\hat{y}_{N, e}:=\frac{y_{N, e}}{\sum_{Y \in \mathcal{Y}_{N}: e \in E(Y)}{ }^{x_{N, Y}}}$ if $e \in E\left(Y_{N}\right)$ and $\hat{y}_{N, e}:=0$ otherwise.
- Choose $\hat{\lambda}$ minimum possible such that $(\hat{x}, \hat{y}, \hat{\lambda})$ is a feasible solution to the primal LP.
Let $\Lambda \leq \frac{U(M)}{c(M, N) \sum_{e \in E(Y)}(l(e, N)+v(e, N))}$ for $N \in M \in \mathcal{M}$ and $Y \in \mathcal{Y}_{N}$, and $\Lambda \leq \frac{u(e)}{w(e, N)+s(e, N)}$ for $N \in \mathcal{N}$. Moreover, suppose that $|\mathcal{M}|+|E(G)|<e^{\lambda \Lambda}$.
Then $\hat{\lambda} \leq \lambda\left(1+(e-1) \sqrt{\frac{\ln (|\mathcal{M}|+|E(G)|}{\lambda \Lambda}}\right)$.
(Vygen [2004])


## The global routing algorithm in practice

- In practice, results are much better than theoretical performance guarantees. Usually 10-20 iterations suffice.
- Only few upper bounds are violated; these are corrected easily by ripup-and-reroute.
- Detailed routing can realize the solution well, due to excellent capacity estimations.
- Small integrality gap and approximate dual solution implies that an infeasibility proof can be found for most infeasible instances.
- First global routing algorithm to take into account coupling, timing, and power consumption directly. Provably near-optimal.


## Example: global routing congestion map



## Connection to traffic flows

The global routing problem is equivalent to routing traffic flow

- with hard capacity bounds on edges (streets)
- without capacity bounds on vertices
- in a static setting (flow continuously repeated over time)
- with bounds on weighted sums of travel times
- and with the following transit time model: the transit time along an edge (latency) is constant up to $x \%$ congestion and grows linearly between $x \%$ and $100 \%$ congestion
Algorithm is equivalent to selfish routing but with taxes
(exponential dependance on congestion)


## Future cost in global routing

The edge costs

$$
\begin{aligned}
\psi_{N, e}:=\min _{\delta \in\{0,1\}} & \left((I(e, N)-\delta v(e, N)) \sum_{M \in \mathcal{M}: N \in M} c(M, N) \mu_{M}\right. \\
& \left.+(w(e, N)+\delta s(e, N)) \omega_{e}\right)
\end{aligned}
$$

consist of a geometrical length part and a congestion part.
The future cost considers geometrical length only ( $\ell_{1}$-distance).
A suitable weighting of the geometrical part can speed up the algorithm considerably.

## Future cost: observations in practice

Electrical characteristics or defect sensitivities are encoded in the geometrical part of the edge costs.
Thus future cost quality can degrade with increasing differences of these values

- over different planes
- between a spreaded and an unspreaded wire on the same plane and also with increasing congestion.


## Example

Edge lengths for yield optimization in a recent technology:

- M5 - M7: 1.0 (1 channel extra space), 1.37 (no extra space)
- M1 - M4: 1.76 (1 channel extra space), 2.73 (no extra space)


## Future cost and RC-delay

Let $N$ be a two-terminal net, and $e$ an edge on some path connecting these terminals.

The contribution of $e$ to the RC-delay on $N$ is

$$
r_{e}\left(\frac{c_{e}}{2}+C_{e}\right)
$$

where

- $r_{e}$ is the resistance of the edge $e$,
- $c_{e}$ is its capacitance, and
- $C_{e}$ is the downstream capacitance "hanging behind" $e$ on the path.

For approximating $C_{e}$, the future cost can be used.

## Yield analysis: critical area

Consider faults caused by particles with size distribution

$$
f(r):=\left\{\begin{array}{c}
0, r<r_{0} \\
\frac{c}{r^{3}}, r \geq r_{0}
\end{array}\right.
$$

for some $r_{0} \in \mathbb{R}_{+}$smaller than the smallest possible particle that can cause a fault, and $c$ such that $\int_{0}^{\infty} f(r) \mathrm{d} r=1$.

Then the critical area w.r.t. extra material faults on plane $z$ is

$$
\mathrm{CA}_{e m}^{z}:=\int_{x} \int_{y} \int_{t_{e m}(x, y, z)}^{\infty} f(r) \mathrm{d} r \mathrm{~d} y \mathrm{~d} x
$$

where $t_{e m}(x, y, z)$ is the smallest size of a particle that causes an extra material fault at location $(x, y, z)$.

## Yield analysis: expected number of faults

Weighted sum of critical areas is used to estimate the number of extra material faults per chip:

$$
\mathrm{F}_{e m}:=\sum_{z} w_{e m}^{z} \mathrm{CA}_{e m}^{z}
$$

Analogously define the number of miss material faults on wire planes, $\mathrm{F}_{w m}$, and on via planes, $\mathrm{F}_{v m}$.

Define the estimated total number of faults per chip as $\mathrm{F}:=\mathrm{F}_{e m}+\mathrm{F}_{w m}+\mathrm{F}_{v m}$.

The percentage of chips without a fault from one of the above classes is estimated by

$$
e^{-F}
$$

The complement $1-e^{-F}$ is called the wiring yield loss.

## Experimental results: the testbed

| Chip | Technology | Image Size <br> (in 1000 channels) | \# Nets <br> (in 1000) |
| :--- | ---: | ---: | ---: |
| Edgar | Cu08 | $40 \times 40$ | 772 |
| Hannelore | Cu08 | $36 \times 33$ | 140 |
| Paul | Cu08 | $24 \times 24$ | 68 |
| Monika | Cu11 | $35 \times 35$ | 1502 |
| Ralf | Cu11 | $26 \times 26$ | 1349 |
| Garry | Cu11 | $26 \times 26$ | 827 |
| Heidi | Cu11 | $23 \times 23$ | 777 |
| Elena | Cu11 | $19 \times 19$ | 421 |
| Lotti | Cu11 | $14 \times 14$ | 132 |
| Dieter | Cu11 | $19 \times 19$ | 58 |
| Ingo | Cu11 | $19 \times 19$ | 58 |
| Bill | Cu11 | $26 \times 26$ | 11 |
| Roland | Cu11 | $16 \times 16$ | 11 |
| Joachim | SA27E | $14 \times 14$ | 288 |

(Müller [2006])

Experimental results: total running time (in seconds)

| Chip | 2D-GR | 3D-GR, Netl. Opt. |  | 3D-GR, Yield Opt. |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Edgar | 63421 | 57096 | $(-10.0 \%)$ | 91215 | $(+43.8 \%)$ |
| Hannelore | 10847 | 12766 | $(+17.7 \%)$ | 14552 | $(+34.2 \%)$ |
| Paul | 4076 | 6019 | $(+47.7 \%)$ | 5413 | $(+32.8 \%)$ |
| Monika | 65064 | 62560 | $(-3.8 \%)$ | 92995 | $(+42.9 \%)$ |
| Ralf | 61473 | 55506 | $(-9.7 \%)$ | 116221 | $(+89.1 \%)$ |
| Garry | 48382 | 40399 | $(-16.5 \%)$ | 70615 | $(+46.0 \%)$ |
| Heidi | 31431 | 25936 | $(-17.5 \%)$ | 45150 | $(+43.6 \%)$ |
| Elena | 21197 | 20924 | $(-1.3 \%)$ | 38327 | $(+80.8 \%)$ |
| Lotti | 3978 | 5425 | $(+36.4 \%)$ | 5895 | $(+48.2 \%)$ |
| Dieter | 12705 | 11063 | $(-12.9 \%)$ | 11152 | $(-12.2 \%)$ |
| Ingo | 20733 | 11125 | $(-46.3 \%)$ | 15661 | $(-24.5 \%)$ |
| Bill | 4994 | 3924 | $(-21.4 \%)$ | 5448 | $(+9.1 \%)$ |
| Roland | 2528 | 3025 | $(+19.7 \%)$ | 4200 | $(+66.1 \%)$ |
| Joachim | 7432 | 9024 | $(+21.4 \%)$ | 9526 | $(+28.2 \%)$ |
| Total | 358591 | 325343 | $(-9.3 \%)$ | 526819 | $(+46.9 \%)$ |

## Experimental results: wirelength

| Chip | 2D-GR | 3D-GR, Netl. Opt. |  | 3D-GR, Yield Opt. |  |
| :--- | ---: | ---: | ---: | ---: | :--- |
| Edgar | 211.656 m | 212.022 m | $(+0.2 \%)$ | 214.162 m | $(+1.2 \%)$ |
| Hannelore | 30.110 m | 30.239 m | $(+0.4 \%)$ | 31.006 m | $(+3.0 \%)$ |
| Paul | 9.888 m | 9.903 m | $(+0.2 \%)$ | 9.999 m | $(+1.1 \%)$ |
| Monika | 263.936 m | 264.123 m | $(+0.1 \%)$ | 273.793 m | $(+3.7 \%)$ |
| Ralf | 234.747 m | 234.169 m | $(-0.2 \%)$ | 242.094 m | $(+3.1 \%)$ |
| Garry | 221.950 m | 221.989 m | $(+0.0 \%)$ | 227.186 m | $(+2.4 \%)$ |
| Heidi | 150.775 m | 150.863 m | $(+0.1 \%)$ | 153.837 m | $(+2.0 \%)$ |
| Elena | 92.234 m | 92.226 m | $(-0.0 \%)$ | 94.511 m | $(+2.5 \%)$ |
| Lotti | 18.208 m | 18.230 m | $(+0.1 \%)$ | 18.679 m | $(+2.6 \%)$ |
| Dieter | 13.226 m | 13.329 m | $(+0.8 \%)$ | 13.574 m | $(+2.6 \%)$ |
| Ingo | 13.199 m | 13.285 m | $(+0.7 \%)$ | 13.482 m | $(+2.1 \%)$ |
| Bill | 23.312 m | 23.356 m | $(+0.2 \%)$ | 23.542 m | $(+1.0 \%)$ |
| Roland | 17.351 m | 17.397 m | $(+0.3 \%)$ | 17.595 m | $(+1.4 \%)$ |
| Joachim | 62.250 m | 62.432 m | $(+0.3 \%)$ | 63.721 m | $(+2.4 \%)$ |
| Total | 1363.675 m | 1364.404 m | $(+0.1 \%)$ | 1398.024 m | $(+2.5 \%)$ |

## Experimental results: number of vias

| Chip | 2D-GR | 3D-GR, Netl. Opt. |  | 3D-GR, Yield Opt. |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Edgar | 6151607 | 6114859 | $(-0.6 \%)$ | 8302895 | $(+35.0 \%)$ |
| Hannelore | 795855 | 804856 | $(+1.1 \%)$ | 1096198 | $(+37.7 \%)$ |
| Paul | 474376 | 449112 | $(-5.3 \%)$ | 606733 | $(+27.9 \%)$ |
| Monika | 9335637 | 8916882 | $(-4.5 \%)$ | 12409600 | $(+32.9 \%)$ |
| Ralf | 10314838 | 9250179 | $(-10.3 \%)$ | 12945468 | $(+25.5 \%)$ |
| Garry | 6018048 | 5740090 | $(-4.6 \%)$ | 8555230 | $(+42.2 \%)$ |
| Heidi | 5030429 | 4790479 | $(-4.8 \%)$ | 6821014 | $(+35.6 \%)$ |
| Elena | 2738929 | 2689970 | $(-1.8 \%)$ | 3486325 | $(+27.3 \%)$ |
| Lotti | 669582 | 649336 | $(-3.0 \%)$ | 797861 | $(+19.2 \%)$ |
| Dieter | 426860 | 421537 | $(-1.2 \%)$ | 537206 | $(+25.9 \%)$ |
| Ingo | 441647 | 429608 | $(-2.7 \%)$ | 586823 | $(+32.9 \%)$ |
| Bill | 103812 | 101471 | $(-2.3 \%)$ | 185742 | $(+78.9 \%)$ |
| Roland | 95847 | 102976 | $(+7.4 \%)$ | 191646 | $(+99.9 \%)$ |
| Joachim | 1924130 | 1937133 | $(+0.7 \%)$ | 2026975 | $(+5.3 \%)$ |
| Total | 44594645 | 42470739 | $(-4.8 \%)$ | 58623918 | $(+31.5 \%)$ |

Experimental results: expected number of faults per chip

| Chip | 2D-GR | 3D-GR, Netl. Opt. | 3D-GR, Yield Opt. |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Edgar | 0.00780 | 0.10493 | $(+7.3 \%)$ | 0.08586 | $(-12.2 \%)$ |
| Hannelore | 0.01396 | 0.01543 | $(+10.6 \%)$ | 0.01027 | $(-26.4 \%)$ |
| Paul | 0.00502 | 0.00568 | $(+13.2 \%)$ | 0.00402 | $(-19.9 \%)$ |
| Monika | 0.08744 | 0.09505 | $(+8.7 \%)$ | 0.08055 | $(-7.9 \%)$ |
| Ralf | 0.07832 | 0.08920 | $(+13.9 \%)$ | 0.07361 | $(-6.0 \%)$ |
| Garry | 0.07224 | 0.08017 | $(+11.0 \%)$ | 0.06714 | $(-7.1 \%)$ |
| Heidi | 0.05351 | 0.05804 | $(+8.5 \%)$ | 0.04965 | $(-7.2 \%)$ |
| Elena | 0.03167 | 0.03314 | $(+4.6 \%)$ | 0.02966 | $(-6.3 \%)$ |
| Lotti | 0.00658 | 0.00688 | $(+4.5 \%)$ | 0.00575 | $(-12.6 \%)$ |
| Dieter | 0.00482 | 0.00516 | $(+7.2 \%)$ | 0.00416 | $(-13.6 \%)$ |
| Ingo | 0.00457 | 0.00505 | $(+10.4 \%)$ | 0.00392 | $(-14.2 \%)$ |
| Bill | 0.00707 | 0.00833 | $(+17.8 \%)$ | 0.00376 | $(-46.8 \%)$ |
| Roland | 0.00563 | 0.00605 | $(+7.5 \%)$ | 0.00396 | $(-29.7 \%)$ |
| Joachim | 0.00432 | 0.00440 | $(+1.9 \%)$ | 0.00431 | $(-0.1 \%)$ |
| Total | 0.47336 | 0.51791 | $(+9.4 \%)$ | 0.42703 | $(-9.8 \%)$ |

The wiring yield loss is reduced by more than $10 \%$ for most chips.

## Conclusion

- VLSI design is probably the richest application area of combinatorial optimization
- Many classical and new combinatorial optimization problems are directly applied
- Rapidly developping technology poses constantly new problems
- Instances sizes pose challenges to algorithm design and implementation
- Placement and routing are studied for decades, but...
- ...there is still a lot to be done.


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- Many classical and new combinatorial optimization problems are directly applied
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- Instances sizes pose challenges to algorithm design and implementation
- Placement and routing are studied for decades, but...
- ...there is still a lot to be done.

Better chips by better mathematics

## Thank you!



## Some references for further reading

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